

# TECHNICAL DATA SHEET

Short Oil Alkyd

#### **PRODUCT APPLICATION DETAILS**

SYNOLAC® N28X is short oil, non-drying resin based on saturated fatty acids. It is well fitted as a plasticizing resin in nitrocellulose finishes. It is also designed for polyurethane and acid curing where excellent body and film aspect is desired.

#### **SALES SPECIFICATIONS**

	CHARACTERISTICS	METHODS
Solid content (125°C, %)	69 - 71	ISO 3251
Viscosity (25°C, Gardner)	Z1 – Z2	Gardner-Holdt
Color (Gardner)	Max. 1	ASTM D-1544
Acid value (mg KOH/g)	5 - 10	ISO 2114

#### **OTHER CHARACTERISTICS<sup>1</sup>**

	CHARACTERISTICS	METHODS
Solvent	Xylene	-
Density (25°C, g/mL)	1.06	-
Fatty acid type	Saturated Fatty acids	-
Fatty acid content (%)	34	-
Hydroxyl content (%)	3.3	-

'The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

## MARKETS

**Coatings & Inks** • Industrial Coating

- General Industry

- Wood Furniture

### **PERFORMANCE BENEFITS**

• Excellent film build

- Excellent pigment wetting and grinding
- Good gloss

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- Good plasticizing effect
  - Very light color



# SYNOLAC® N28X

#### FORMULATION GUIDELINES

#### **RECOMMENDATIONS FOR USE**

SYNOLAC® N28X is recommended for furniture wood coating based on acid curing, 2-pack polyurethane or nitro-cellulose system, With it excellent light colour, is particularly suited for clear and light colour topcoats.

#### **SOLUBILITY**

Aromatic hydrocarbon — Complete Ester — Complete Ketone — Complete Glycol Ether — Complete Alcohol — Partial Aliphatic Hydrocarbon — Not Soluble

#### **COMPATIBILITY**

Urea Resins — Very Good Isocyanate Resins — Very Good Short Oil Alkyd — Good Melamine Resins — Fair NC/CAB — Good Polyester Resins — Very Good Acrylic Resins — Fair Epoxy Resins — Good

#### **PRODUCT SAFETY**

Please refer to the corresponding Safety Data Sheet.

#### **STORAGE AND HANDLING**

SYNOLAC® N28X should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 35°C. Exposure to direct sunlight should be avoided. In the above mentioned storage conditions the shelf life of the resin will be 12 months.

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